



Cabinet Outsource

Closet Parts Information

1. **Job Name:** Name will be printed on stickers on each part.
2. **Materials:** Parts can be cut out of any material.
3. **Type:** Specify Material type; Melamine, Veneer, Plastic laminate Ect.
4. **Color:** Specify Manufacturer, color name and number.
5. **Thickness:** Material thickness
6. **Edgeband:** Specify color and thickness (standard thickness is .5mm)

Use a separate order form for each material type.

7. Part Description: Typical closet parts

- **Vertical Panel:** Line bored 32mm balanced panel.
 - i. Drilling starts and ends at 9.5mm.
 - ii. Lengths are in 32mm (1 1/4") increments.
 - iii. **Reference length chart for vertical lengths.**
 - iv. **Widths can be any size.**
- **Fixed or Cammed Shelf:** Drilled with 20mm holes for cam "Rafix" type fasteners.
- **Adjustable Shelf:** no machining is done.
- **Doors or Drawer Fronts: Reference height chart for 32mm heights to match fixed shelf locations.** Specify in comments if drilling for hinges or pulls is required.
- **Toekick, Fillers, Cleats**
- **Specialty Parts:** hutch verticals, radius corner shelves, arched valences, etc. put as much information as you can on the order form and include a drawing with all the specific information.

8. **Qty:** enter Quantity needed

9. **Width:** enter the overall width of the part.

10. **Length:** enter the overall length of the part.

- **Grain always runs along the length of the part.**

Closet Parts Information Continued

- 11.**Line bore:** for vertical panels specify line bore 1 side or 2 sides.
- 12.**Hanging Bracket:** Mark yes or no to route and drill holes for a vertical panel hanging bracket.
- 13.**Edgeband:** Mark 1 or 2 in the width or length boxes to specify which edges to Edgeband. Examples;
 - i. Door or Drawer Front with edgebanding on all edges. Mark a 2 in the width and a 2 in the length.
 - ii. Hanging Vertical Partition with front and bottom edges exposed. Mark a 1 in the width and a 1 in the length.
- 14.**Edgebanding material:** standard thickness is .5mm for the thin PVC tape. Color to match the panel material color. For nonstandard edgebanding specify in edgebanding column.
- 15.**Comments:** Specify any other information or requests for the part.

Cabinet Outsource Vertical Lengths

MM	Inch		MM	Inch
275	10.8268		1427	56.1811
307	12.0866		1459	57.4409
339	13.3465		1491	58.7008
371	14.6063		1523	59.9606
403	15.8661		1555	61.2205
435	17.1260		1587	62.4803
467	18.3858		1619	63.7402
499	19.6457		1651	65.0000
531	20.9055		1683	66.2598
563	22.1654		1715	67.5197
595	23.4252		1747	68.7795
627	24.6850		1779	70.0394
659	25.9449		1811	71.2992
691	27.2047		1843	72.5591
723	28.4646		1875	73.8189
755	29.7244		1907	75.0787
787	30.9843		1939	76.3386
819	32.2441		1971	77.5984
851	33.5039		2003	78.8583
883	34.7638		2035	80.1181
915	36.0236		2067	81.3780
947	37.2835		2099	82.6378
979	38.5433		2131	83.8976
1011	39.8031		2163	85.1575
1043	41.0630		2195	86.4173
1075	42.3228		2227	87.6772
1107	43.5827		2259	88.9370
1139	44.8425		2291	90.1969
1171	46.1024		2323	91.4567
1203	47.3622		2355	92.7165
1235	48.6220		2387	93.9764
1267	49.8818898		2419	95.2362
1299	51.1417323			
1331	52.4015748			
1363	53.6614173			
1395	54.9212598			

Cabinet Outsource Door Heights

Space #		MM	Inch		Space #		MM	Inch
1	32	29	1.142		39	1248	1245	49.016
2	64	61	2.402		40	1280	1277	50.276
3	96	93	3.661		41	1312	1309	51.535
4	128	125	4.921		42	1344	1341	52.795
5	160	157	6.181		43	1376	1373	54.055
6	192	189	7.441		44	1408	1405	55.315
7	224	221	8.701		45	1440	1437	56.575
8	256	253	9.961		46	1472	1469	57.835
9	288	285	11.220		47	1504	1501	59.094
10	320	317	12.480		48	1536	1533	60.354
11	352	349	13.740		49	1568	1565	61.614
12	384	381	15.000		50	1600	1597	62.874
13	416	413	16.260		51	1632	1629	64.134
14	448	445	17.520		52	1664	1661	65.394
15	480	477	18.780		53	1696	1693	66.654
16	512	509	20.039		54	1728	1725	67.913
17	544	541	21.299		55	1760	1757	69.173
18	576	573	22.559		56	1792	1789	70.433
19	608	605	23.819		57	1824	1821	71.693
20	640	637	25.079		58	1856	1853	72.953
21	672	669	26.339		59	1888	1885	74.213
22	704	701	27.598		60	1920	1917	75.472
23	736	733	28.858		61	1952	1949	76.732
24	768	765	30.118		62	1984	1981	77.992
25	800	797	31.378		63	2016	2013	79.252
26	832	829	32.638		64	2048	2045	80.512
27	864	861	33.898		65	2080	2077	81.772
28	896	893	35.157		66	2112	2109	83.031
29	928	925	36.417		67	2144	2141	84.291
30	960	957	37.677		68	2176	2173	85.551
31	992	989	38.937		69	2208	2205	86.811
32	1024	1021	40.197		70	2240	2237	88.071
33	1056	1053	41.457		71	2272	2269	89.331
34	1088	1085	42.717		72	2304	2301	90.591
35	1120	1117	43.976		73	2336	2333	91.850
36	1152	1149	45.236		74	2368	2365	93.110
37	1184	1181	46.496		75	2400	2397	94.370
38	1216	1213	47.756		76	2432	2429	95.630

